

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 2/5/2025 Version: 1.0

-+-++--SECTION 1: Identification

1.1. Identification

Product form Product name : Mixture : PSO-3645

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Smart Chemical Solutions, LLC 3505 Olsen Blvd Suite 201 Amarillo, TX 79109 T (806) 367-8031

1.4. Emergency telephone number

Emergency number

: CHEMTREC 1-800-424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Acute toxicity (inhalation:dust,mist) Category 4	H332	Harmful if inhaled
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Specific target organ toxicity — Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness
Full text of H statements : see section 16		

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)

Signal word (GHS US) Hazard statements (GHS US)

Precautionary statements (GHS US)



- : Danger
- : H225 Highly flammable liquid and vapor
 - H315 Causes skin irritation
 - H319 Causes serious eye irritation
 - H332 Harmful if inhaled
 - H336 May cause drowsiness or dizziness
- : P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 - P233 Keep container tightly closed.
 - P240 Ground/Bond container and receiving equipment.
 - P241 Use explosion-proof electrical/ventilating/lighting equipment.
 - P242 Use only non-sparking tools.
 - P243 Take precautionary measures against static discharge.
 - P260 Do not breathe dust/fume/gas/mist/vapors/spray.

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P261 - Avoid breathing dust, fume, gas, mist, vapors, spray. P264 - Wash hands, forearms and face thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P273 - Avoid release to the environment. P280 - Wear protective gloves/protective clothing/eye protection/face protection. P302+P352 - If on skin: Wash with plenty of water. P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 - Call a poison center or doctor if you feel unwell. P314 - Get medical advice/attention if you feel unwell. P321 - Specific treatment (see supplemental first aid instruction on this label). P332+P313 - If skin irritation occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P370+P378 - In case of fire: Use media other than water to extinguish. P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P403+P235 - Store in a well-ventilated place. Keep cool. P405 - Store locked up. P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

20% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 35% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
o - Xylene	CAS-No.: 95-47-6	30 – 60	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315
n-Hexane	CAS-No.: 110-54-3	10 – 30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Isopropanol	CAS-No.: 67-63-0	10 – 30	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Full text of hazard classes and H-statements : see section 16

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SECTION 4: First-aid measures

4.1. Description of first aid measures	
First-aid measures general	: Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact	: Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.
4.2. Most important symptoms and effects	s (acute and delayed)
Symptoms/effects Symptoms/effects after skin contact Symptoms/effects after eye contact	 May cause drowsiness or dizziness. Irritation. Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media		
	: Water spray. Dry powder. Foam. Carbon dioxide.	
5.2. Specific hazards arising from the chemic	cal	
	: Highly flammable liquid and vapor. : Toxic fumes may be released.	
5.3. Special protective equipment and precautions for fire-fighters		
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.	

SECTION 6: Accidental release measures		
6.1. Personal precautions, protective equipment and emergency procedures		
6.1.1. For non-emergency personnel		
Emergency procedures :	Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.	
6.1.2. For emergency responders		
Protective equipment :	Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".	
6.2. Environmental precautions		
Avoid release to the environment.		
6.3. Methods and material for containment and cleaning up		
For containment :	Collect spillage.	

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Other information

: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage		
7.1. Precautions for safe handling		
Precautions for safe handling	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.	
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.	
7.2. Conditions for safe storage, including any incompatibilities		
Technical measures Storage conditions	 Ground/bond container and receiving equipment. Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up. 	

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

o - Xylene (95-47-6)		
USA - ACGIH - Occupational Exposure Limits		
ACGIH OEL TWA [ppm]	100 ppm 100 ppm	
ACGIH OEL STEL [ppm]	150 ppm 150 ppm	
n-Hexane (110-54-3)		
USA - ACGIH - Occupational Exposure Limits		
Local name	n-Hexane	
ACGIH OEL TWA [ppm]	50 ppm	
Remark (ACGIH)	TLV® Basis: CNS impair; peripheral neuropathy; eye irr. Notations: Skin; BEI	
Regulatory reference	ACGIH 2022	
USA - ACGIH - Biological Exposure Indices		
Local name	n-HEXANE	
BEI	0.5 mg/l Parameter: 2,5-Hexanedione (without hydrolysis) - Medium: urine - Sampling time: End of shift	
Regulatory reference	ACGIH 2022	
USA - OSHA - Occupational Exposure Limits		
Local name	n-Hexane	
OSHA PEL TWA [1]	1800 mg/m ³	

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n-Hexane (110-54-3)		
OSHA PEL TWA [2]	500 ppm	
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1	
Isopropanol (67-63-0)		
USA - ACGIH - Occupational Exposure Limits		
Local name	2-Propanol	
ACGIH OEL TWA [ppm]	200 ppm	
ACGIH OEL STEL [ppm]	400 ppm	
Remark (ACGIH)	TLV® Basis: Eye & URT irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI	
Regulatory reference	ACGIH 2022	
USA - ACGIH - Biological Exposure Indice	S	
Local name	2-PROPANOL	
BEI	40 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift at end of workweek - Notations: B, Ns	
Regulatory reference	ACGIH 2022	
USA - OSHA - Occupational Exposure Limits		
Local name	Isopropyl alcohol	
OSHA PEL TWA [1]	980 mg/m³	
OSHA PEL TWA [2]	400 ppm	
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1	
8.2. Appropriate engineering controls		
Appropriate engineering controls Environmental exposure controls	Ensure good ventilation of the work station.Avoid release to the environment.	
8.3. Individual protection measures/Personal protective equipment		
Hand protection:		
Protective gloves		
Eye protection:		
Safety glasses		
Skin and body protection:		
Wear suitable protective clothing		

Wear suitable protective clothing

Respiratory protection:

Wear respiratory protection.

Personal protective equipment symbol(s):



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: LiquidAppearance: Clear.Color: ColorlessOdor: There may be no odour warning properties, odour is subjective and inadequate to warn of
Color : Colorless
Odor : There may be no odour warning properties, odour is subjective and inadequate to warn of
overexposure.
Mixture contains one or more component(s) which have the following odour:
Pleasant odour Aromatic odour Petroleum-like odour Mild odour Alcohol odour Stuffy odour
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available
Flash point : No data available
Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : Not applicable.
Vapor pressure : No data available
Relative vapor density at 20 °C : No data available
Relative density : No data available
Density : 6.42 – 6.72
Solubility : No data available
Partition coefficient n-octanol/water (Log Pow) : No data available
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosion limits : No data available
Explosive properties : No data available
Oxidizing properties : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

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10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological inform	nation
11.1. Information on toxicological eff	ects
Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation)	 Not classified Not classified Harmful if inhaled.
PSO-3645	
ATE US (dust, mist)	2.167 mg/l/4h
Unknown acute toxicity (GHS US)	20% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 35% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))
o - Xylene (95-47-6)	
LD50 oral rat	3523 mg/kg body weight (Equivalent or similar to EU Method B.1, Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	12126 mg/kg body weight (24 h, Rabbit, Male, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	27.124 mg/l (EPA OPP 81-3: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Single intratracheal instillation to anaesthetised animals, 14 day(s))
ATE US (oral)	3523 mg/kg body weight
ATE US (dermal)	12126 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h
n-Hexane (110-54-3)	
LD50 oral rat	16000 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral)
LD50 dermal rat	> 2000 mg/kg Source: ECHA
LD50 dermal rabbit	> 3350 mg/kg body weight (Equivalent or similar to OECD 402, 4 h, Rabbit, Male, Read-across Dermal, 14 day(s))
LC50 Inhalation - Rat	> 17.6 mg/l air (Equivalent or similar to OECD 403, 24 h, Rat, Male, Experimental value, Inhalation (vapours))
ATE US (oral)	16000 mg/kg body weight
Isopropanol (67-63-0)	
LD50 oral rat	5840 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	16400 ml/kg (Equivalent or similar to OECD 402, 24 h, Rabbit, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat [ppm]	> 10000 ppm (Equivalent or similar to OECD 403, 6 h, Rat, Male / female, Experimental value, Inhalation (vapours), 14 day(s))
ATE US (oral)	5840 mg/kg body weight
ATE US (dermal)	12890400 mg/kg body weight

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Skin corrosion/irritation	: Causes skin irritation.	
n-Hexane (110-54-3)		
рН	7 (0.001 %, 25 °C)	
Isopropanol (67-63-0)		
рН	No data available in the literature	
Serious eye damage/irritation	: Causes serious eye irritation.	
n-Hexane (110-54-3)		
рН	7 (0.001 %, 25 °C)	
Isopropanol (67-63-0)		
IARC group	3 - Not classifiable	
Reproductive toxicity	: Not classified	
STOT-single exposure	: May cause drowsiness or dizziness.	
n-Hexane (110-54-3)		
STOT-single exposure	May cause drowsiness or dizziness.	
o - Xylene (95-47-6)		
Viscosity, kinematic	0.864 mm²/s	
Isopropanol (67-63-0)		
Viscosity, kinematic	No data available in the literature	
Symptoms/effects	: May cause drowsiness or dizziness.	
Symptoms/effects after skin contact	: Irritation.	
Symptoms/effects after eye contact	: Eye irritation.	

SECTION 12: Ecological information

12.1. Toxicity	
Ecology - general :	Harmful to aquatic life. Harmful to aquatic life with long lasting effects.
o - Xylene (95-47-6)	
LC50 - Fish [1]	2.6 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, Lethal)
ErC50 algae	4.36 mg/l (OECD 201: Alga, Growth Inhibition Test, 73 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
n-Hexane (110-54-3)	
LC50 - Fish [1]	> 1 mg/l Source: ECHA
Isopropanol (67-63-0)	
LC50 - Fish [1]	9640 – 10000 mg/l (Equivalent or similar to OECD 203, 96 h, Pimephales promelas, Flow- through system, Fresh water, Experimental value, Lethal)

12.2. Persistence and degradability

o - Xylene (95-47-6)	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	1.64 g O ₂ /g substance

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o - Xylene (95-47-6)	
Chemical oxygen demand (COD)	2.91 g O ₂ /g substance
ThOD	3.125 g O ₂ /g substance
n-Hexane (110-54-3)	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.
ThOD	3.52 g O ₂ /g substance
Isopropanol (67-63-0)	
Persistence and degradability	Biodegradable in the soil. Biodegradable in the soil under anaerobic conditions. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	1.19 g O ₂ /g substance
Chemical oxygen demand (COD)	2.23 g O ₂ /g substance
ThOD	2.4 g O ₂ /g substance

12.3. Bioaccumulative potential

o - Xylene (95-47-6)		
BCF - Fish [1]	7.2 – 25.9 (56 day(s), Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value)	
Partition coefficient n-octanol/water (Log Pow)	3.12 – 3.2 (Experimental value, 20 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	
n-Hexane (110-54-3)		
BCF - Fish [1]	501.187 (Pimephales promelas, Calculated value)	
Partition coefficient n-octanol/water (Log Pow)	4 (Experimental value, Equivalent or similar to OECD 107, 20 °C)	
Bioaccumulative potential	Potential for bioaccumulation ($4 \le Log$ Kow ≤ 5).	
Isopropanol (67-63-0)		
Partition coefficient n-octanol/water (Log Pow)	0.05 (Weight of evidence approach, 25 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	

12.4. Mobility in soil

o - Xylene (95-47-6)	
Surface tension	29.76 mN/m (25 °C)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.73 (log Koc, Equivalent or similar to OECD 121, Experimental value)
Ecology - soil	Low potential for adsorption in soil. May be harmful to plant growth, blooming and fruit formation.
n-Hexane (110-54-3)	
Mobility in soil	2187.76 Source: ECHA
Surface tension	17.89 mN/m (25 °C, 1 g/l)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.34 (log Koc, QSAR)

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n-Hexane (110-54-3)	
cology - soil Low potential for mobility in soil.	
Isopropanol (67-63-0)	
No data available (test not performed)	
0.185 – 0.541 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
Highly mobile in soil.	
_	

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal consideration	ations
13.1. Disposal methods	
Waste treatment methods Additional information	Dispose of contents/container in accordance with licensed collector's sorting instructions.Flammable vapors may accumulate in the container.

SECTION 14: Transport information

DOT	IMDG	ΙΑΤΑ
14.1. UN number	· · · ·	
1993	1993	1993
14.2. Proper Shipping Name	· · · · ·	
Flammable liquids, n.o.s. (Xylene, Hexane, Isopropanol)	FLAMMABLE LIQUID, N.O.S. (Xylene, Hexane, Isopropanol)	Flammable liquid, n.o.s. (Xylene, Hexane, Isopropanol)
14.3. Transport hazard class(es)		
3	3	3
PLANABLE LEQUIT		
14.4. Packing group		
Ш	Ш	П
14.5. Environmental hazards		
	1	
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No

UN-No.(DOT)

: UN1993

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DOT Special Provisions (49 CFR 172.102)	 IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T7 - 4 178.274(d)(2) Normal
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Quantity Limitations Passenger aircraft/rail (49	: 5L
CFR 173.27)	
DOT Quantity Limitations Cargo aircraft only (49	: 60 L
CFR 175.75) DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
IMDG	
Special provision (IMDG)	: 274
Limited quantities (IMDG)	: 1L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP1, TP28, TP8
EmS-No. (Fire)	: F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS
EmS-No. (Spillage)	: S-E - SPILLAGE SCHEDULE Echo - FLAMMABLE LIQUIDS, FLOATING ON WATER
Stowage category (IMDG)	: B
ΙΑΤΑ	
PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y341
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 353
PCA max net quantity (IATA)	: 5L
PCA max net quantity (IATA) CAO packing instructions (IATA)	: 364
PCA max net quantity (IATA) CAO packing instructions (IATA) CAO max net quantity (IATA)	: 364 : 60L
PCA max net quantity (IATA) CAO packing instructions (IATA)	: 364

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

o - Xylene	CAS-No. 95-47-6	30 - 60%
n-Hexane	CAS-No. 110-54-3	10 – 30%
Isopropanol	CAS-No. 67-63-0	10 – 30%

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

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Full text of H-phrases	
H225	Highly flammable liquid and vapor
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness

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