

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : SI-5000  
CAS-No. : 568955-64-6

#### 1.2. Recommended use and restrictions on use

No additional information available

#### 1.3. Supplier

Smart Chemical Solutions, LLC  
3505 Olsen Blvd  
Suite 201  
Amarillo, TX 79109  
T (806) 367-8031

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC 1-800-424-9300

### SECTION 2: Hazard(s) identification

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H314 - Causes severe skin burns and eye damage  
H290 - May be corrosive to metals  
H302 - Harmful if swallowed  
H318 - Causes serious eye damage

Precautionary statements (GHS US) :

P363 - Wash contaminated clothing before reuse.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P270 - Do not eat, drink or smoke when using this product.  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.  
P390 - Absorb spillage to prevent material-damage.  
P330 - Rinse mouth.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P405 - Store locked up.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.  
P406 - Store in corrosive resistant container with a resistant inner liner.  
P234 - Keep only in original container.

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P260 - Do not breathe dust/fume/gas/mist/vapors/spray.  
P310 - Immediately call a poison center or doctor.

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

No additional information available

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Name	Product identifier	%	GHS US classification
Bishexamethylenetriamine Phosphonate	CAS-No.: 568955-64-6	65 – 95%	Acute Tox. 4 (Oral), H302

Full text of hazard classes and H-statements : see section 16

### 3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of HazCom 2012

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

No additional information available

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area.

##### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### SI-5000

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

##### Hand protection:

Protective gloves

##### Eye protection:

Safety glasses

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### Skin and body protection:

Wear suitable protective clothing

### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: No data available
Odor	: No data available
Odor threshold	: No data available
pH	: 1 – 1.4
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: 0.000000003 Pa Source: ECHA Chem
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Molecular mass	: 685.4112 g/mol Source: ACToR
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: < 0 Source: ECHA Chem
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

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### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### SI-5000 (34690-00-1)

LD50 oral rat	> 4875 mg/kg Source: ECHA Chem
LD50 dermal rat	> 3250 mg/kg

Skin corrosion/irritation : Not classified  
pH: 2.9 Source: ECHA Chem  
Serious eye damage/irritation : Not classified  
pH: 2.9 Source: ECHA Chem  
Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified  
Viscosity, kinematic : No data available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

#### SI-5000 (34690-00-1)

LC50 - Fish [1]	> 300 mg/l Source: ECHA Chem
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### 12.2. Persistence and degradability

No additional information available

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### 12.3. Bioaccumulative potential

#### SI-5000 (34690-00-1)

Partition coefficient n-octanol/water (Log Pow) < 0 Source: ECHA Chem

### 12.4. Mobility in soil

#### SI-5000 (34690-00-1)

Mobility in soil 0.004263 Source: EPISUITE

### 12.5. Other adverse effects




No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

DOT	IMDG	IATA
<b>14.1. UN number</b>		
3265	3265	3265
<b>14.2. Proper Shipping Name</b>		
Corrosive liquid, acidic, organic, n.o.s. (Bishexamethylenetriamine Phosphonate)	CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (Bishexamethylenetriamine Phosphonate)	Corrosive liquid, acidic, organic, n.o.s. (Bishexamethylenetriamine Phosphonate)
<b>14.3. Transport hazard class(es)</b>		
8	8	8
		
<b>14.4. Packing group</b>		
II	II	II
<b>14.5. Environmental hazards</b>		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available		

### 14.6. Special precautions for user

DOT  
UN-No.(DOT) : UN3265

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DOT Special Provisions (49 CFR 172.102)	: 148 - Except for transportation by aircraft, when transported as a limited quantity or a consumer commodity, the maximum net capacity specified in §173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons). B2 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks are not authorized. IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T11 - 6 178.274(d)(2) Normal..... 178.275(d)(3) TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: tr is the maximum mean bulk temperature during transport, tf is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (tf) and the maximum mean bulk temperature during transportation (tr) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d15 and d50 are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively. TP27 - A portable tank having a minimum test pressure of 4 bar (400 kPa) may be used provided the calculated test pressure is 4 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 1 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 30 L
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters",53 - Stow "separated from" alkaline compounds,58 - Stow "separated from" cyanides

### IMDG

Special provision (IMDG)	: 274
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T11
Tank special provisions (IMDG)	: TP2, TP27
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: B
Stowage and handling (IMDG)	: SW2
Segregation (IMDG)	: SGG1, SG36, SG49
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.

### IATA

PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
PCA max net quantity (IATA)	: 1L
CAO packing instructions (IATA)	: 855
CAO max net quantity (IATA)	: 30L

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Special provision (IATA) : A3, A803  
ERG code (IATA) : 8L

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

(Bisexamethylenetriamine Phophonate)	CAS-No. 568955-64-6	100%
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This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### National regulations

No additional information available

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

## SECTION 16: Other information

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Safety Data Sheet (SDS), USA