

SECTION 1: Identification

1.1. Identification

Product form : Substance
Substance name : Xylene
CAS-No. : 95-47-6
Formula : C₈H₁₀
Synonyms : 1,2-dimethylbenzene / 1,2-xylene / benzene, 1,2-dimethyl- / formula No 96090 / o-dimethylbenzene / o-methyltoluene / ortho-dimethylbenzene / ortho-methyltoluene / ortho-xylene, extra pure / o-xylene / xylene, o- / xylene, ortho-
BIG No : 10941

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Solvent
Chemical intermediate

1.3. Supplier

Smart Chemical Solutions, LLC
3505 Olsen Blvd
Suite 201
Amarillo, TX 79109
T (806) 367-8031

1.4. Emergency telephone number

Emergency number : CHEMTREC 1-800-424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3	H226	Flammable liquid and vapor
Acute toxicity (inhalation) Category 4	H332	Harmful if inhaled
Skin corrosion/irritation Category 2	H315	Causes skin irritation

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H226 - Flammable liquid and vapor
H315 - Causes skin irritation
H332 - Harmful if inhaled

Precautionary statements (GHS US) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P312 - Call a poison center or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use media other than water to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent

Name	Product identifier	%	GHS US classification
Xylene	CAS-No.: 95-47-6	100	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Check the vital functions. Unconscious: maintain adequate airway and respiration. Respiratory arrest: artificial respiration or oxygen. Cardiac arrest: perform resuscitation. Victim conscious with laboured breathing: half-seated. Victim in shock: on his back with legs slightly raised. Vomiting: prevent asphyxia/aspiration pneumonia. Prevent cooling by covering the victim (no warming up). Keep watching the victim. Give psychological aid. Keep the victim calm, avoid physical strain. Depending on the victim's condition: doctor/hospital. Never give alcohol to drink.

First-aid measures after inhalation : Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service.

First-aid measures after skin contact : Wash immediately with lots of water. Do not apply (chemical) neutralizing agents without medical advice. Soap may be used. Take victim to a doctor if irritation persists.

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

- First-aid measures after eye contact : Wash thoroughly with warm water. Remove contact lenses, if present and easy to do. Continue rinsing. Do not apply (chemical) neutralizing agents without medical advice.
- First-aid measures after ingestion : Rinse mouth with water. Do not apply (chemical) neutralizing agents without medical advice. Immediately after ingestion: give lots of water to drink. Do not induce vomiting. Call Poison Information Centre (www.big.be/antigif.html). Consult a doctor/medical service if you feel unwell. Ingestion of large quantities: immediately to hospital. Doctor: gastric lavage.

4.2. Most important symptoms and effects (acute and delayed)

- Potential Adverse human health effects and symptoms : Practically non-toxic if swallowed (LD50 oral, rat > 2000 mg/kg). Causes skin irritation. Harmful in contact with skin. Harmful if inhaled. Slightly irritant to eyes. Caution! Substance is absorbed through the skin.
- Symptoms/effects after inhalation : EXPOSURE TO HIGH CONCENTRATIONS: Irritation of the respiratory tract. Irritation of the nasal mucous membranes. Central nervous system depression. Headache. Dizziness. Narcosis. Nausea. Vomiting. Coordination disorders. Disturbed motor response. Impaired memory. Disturbances of consciousness.
- Symptoms/effects after skin contact : Tingling/irritation of the skin.
- Symptoms/effects after eye contact : Slight irritation.
- Symptoms/effects after ingestion : AFTER INGESTION OF HIGH QUANTITIES: Enlargement/affection of the liver. Symptoms similar to those listed under inhalation.
- Chronic symptoms : Dry skin. Itching.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Quick-acting ABC powder extinguisher. Quick-acting BC powder extinguisher. Quick-acting class B foam extinguisher. Quick-acting CO2 extinguisher. Class B foam (not alcohol-resistant).
- Unsuitable extinguishing media : Water (quick-acting extinguisher, reel); risk of puddle expansion. Water; risk of puddle expansion.

5.2. Specific hazards arising from the chemical

- Fire hazard : DIRECT FIRE HAZARD: Flammable liquid and vapour. Gas/vapour flammable with air within explosion limits. INDIRECT FIRE HAZARD: May build up electrostatic charges: risk of ignition. May be ignited by sparks. Reactions involving a fire hazard: see "Reactivity Hazard".
- Explosion hazard : DIRECT EXPLOSION HAZARD: Gas/vapour explosive with air within explosion limits. INDIRECT EXPLOSION HAZARD: May be ignited by sparks. Reactions with explosion hazards: see "Reactivity Hazard".
- Hazardous decomposition products in case of fire : Upon combustion: CO and CO2 are formed.

5.3. Special protective equipment and precautions for fire-fighters

- Precautionary measures fire : Exposure to fire/heat: keep upwind. Exposure to fire/heat: consider evacuation. Exposure to fire/heat: seal off low-lying areas. Exposure to fire/heat: have neighbourhood close doors and windows.
- Firefighting instructions : Cool tanks/drums with water spray/remove them into safety.
- Protection during firefighting : Heat/fire exposure: self-contained breathing apparatus (EN 136 + EN 137).

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Protective equipment : Gloves (EN 374). Face shield (EN 166). Protective clothing (EN 14605 or EN 13034). Large spills/in enclosed spaces: self-contained breathing apparatus (EN 136 + EN 137).
- Emergency procedures : Mark the danger area. Stop engines and no smoking. No naked flames or sparks. Spark- and explosionproof appliances and lighting equipment. Wash contaminated clothes. Large spills/in confined spaces: consider evacuation. In case of reactivity hazard: consider evacuation.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent spreading in sewers.

6.3. Methods and material for containment and cleaning up

- For containment : Contain released product, collect/pump into suitable containers. Plug the leak, cut off the supply. Dam up the liquid spill. Provide equipment/receptacles with earthing. Do not use compressed air for pumping over spills. Heating: dilute combustible gas/vapour with water curtain.
- Methods for cleaning up : Take up liquid spill into a non combustible material e.g.: sand, earth, vermiculite kieselguhr, powdered limestone. Scoop absorbed substance into closing containers. Carefully collect the spill/leftovers. Damaged/cooled tanks must be emptied. Do not use compressed air for pumping over spills. Clean contaminated surfaces with an excess of water. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Use spark-/explosionproof appliances and lighting system. Take precautions against electrostatic charges. Keep away from naked flames/heat. Keep away from ignition sources/sparks. Measure the concentration in the air regularly. Carry operations in the open/under local exhaust/ventilation or with respiratory protection. Comply with the legal requirements. Remove contaminated clothing immediately. Clean contaminated clothing. Thoroughly clean/dry the installation before use. Do not discharge the waste into the drain. Do not use compressed air for pumping over. Keep container tightly closed.
- Hygiene measures : Observe normal hygiene standards.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Ground/bond container and receiving equipment.
- Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.
- Heat-ignition : KEEP SUBSTANCE AWAY FROM: heat sources. ignition sources.
- Information on mixed storage : KEEP SUBSTANCE AWAY FROM: combustible materials. oxidizing agents. (strong) acids. highly flammable materials. halogens.
- Storage area : Store in a cool area. Ventilation at floor level. Fireproof storeroom. Provide for a tub to collect spills. Provide the tank with earthing. May be stored under nitrogen. Meet the legal requirements.
- Special rules on packaging : SPECIAL REQUIREMENTS: closing. clean. correctly labelled. meet the legal requirements. Secure fragile packagings in solid containers.

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

o - Xylene (95-47-6)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA [ppm]	100 ppm 100 ppm
ACGIH OEL STEL [ppm]	150 ppm 150 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Materials for protective clothing:

Excellent resistance: Polyvinylalcohol (PVA). Good resistance: Viton. Nitrile rubber. Poor resistance: butyl rubber. Neoprene. Polyethylene. Polyvinylchloride (PVC). Natural rubber

Hand protection:

Gloves

Eye protection:

Face shield (EN 166)

Skin and body protection:

Protective clothing (EN 14605 or EN 13034)

Respiratory protection:

Full face mask with filter type A at conc. in air > exposure limit

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Liquid.
Color : Colourless
Odor : Pleasant odour Aromatic odour
Odor threshold : No data available
pH : No data available
Melting point : -25 °C (1013 hPa)
Freezing point : No data available
Boiling point : 144 °C (1013 hPa)

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Critical temperature	: 359 °C
Critical pressure	: 37100 hPa
Flash point	: 32 °C (Closed cup, 1013 hPa)
Relative evaporation rate (butyl acetate=1)	: 0.78
Relative evaporation rate (ether=1)	: 13.5
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: 13.38 hPa (32 °C)
Vapor pressure at 50 °C	: 34 hPa (Antoine equation)
Relative vapor density at 20 °C	: 3.7
Particle size	: Not applicable (liquid)
Relative density	: 0.88 (25 °C)
Relative density of saturated gas/air mixture	: 1.02
Density	: 880 kg/m ³
Molecular mass	: 106.17 g/mol
Solubility	: Insoluble in water. Soluble in ethanol. Soluble in ether. Soluble in acetone. Soluble in tetrachloromethane. Soluble in petroleum spirit. Water: 170.5 mg/l Ethanol: complete Ether: complete Acetone: complete
Partition coefficient n-octanol/water (Log Pow)	: 3.12 – 3.2 (Experimental value, 20 °C)
Auto-ignition temperature	: 463 °C (1013 hPa, T1)
Decomposition temperature	: No data available
Viscosity, kinematic	: 0.864 mm ² /s
Viscosity, dynamic	: 0.76 mPa.s (25 °C)
Explosion limits	: 0.9 – 6.7 vol % 44 – 310 g/m ³ Lower explosion limit: 0.9 vol % Upper explosion limit: 6.7 vol %
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

Saturation concentration	: 29 g/m ³ (20 °C)
VOC content	: 100 %
Other properties	: Gas/vapour heavier than air at 20°C. Clear. Slightly volatile. May generate electrostatic charges.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts violently with (strong) oxidizers: (increased) risk of fire/explosion. Reacts with (some) acids.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Harmful if inhaled.

o - Xylene (95-47-6)	
LD50 oral rat	3523 mg/kg body weight (Equivalent or similar to EU Method B.1, Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	12126 mg/kg body weight (24 h, Rabbit, Male, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	27.124 mg/l (EPA OPP 81-3: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Single intratracheal instillation to anaesthetised animals, 14 day(s))
ATE US (oral)	3523 mg/kg body weight
ATE US (dermal)	12126 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Viscosity, kinematic : 0.864 mm²/s
Potential Adverse human health effects and symptoms : Practically non-toxic if swallowed (LD50 oral, rat > 2000 mg/kg). Causes skin irritation. Harmful in contact with skin. Harmful if inhaled. Slightly irritant to eyes. Caution! Substance is absorbed through the skin.
Symptoms/effects after inhalation : EXPOSURE TO HIGH CONCENTRATIONS: Irritation of the respiratory tract. Irritation of the nasal mucous membranes. Central nervous system depression. Headache. Dizziness. Narcosis. Nausea. Vomiting. Coordination disorders. Disturbed motor response. Impaired memory. Disturbances of consciousness.
Symptoms/effects after skin contact : Tingling/irritation of the skin.
Symptoms/effects after eye contact : Slight irritation.
Symptoms/effects after ingestion : AFTER INGESTION OF HIGH QUANTITIES: Enlargement/affection of the liver. Symptoms similar to those listed under inhalation.
Chronic symptoms : Dry skin. Itching.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Not classified as dangerous for the environment according to the criteria of Regulation (EC) No 1272/2008.

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Ecology - air	: Not included in the list of substances which may contribute to the greenhouse effect (IPCC). Not included in the list of fluorinated greenhouse gases (Regulation (EU) No 517/2014). Photodegradation in the air. Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009).
Ecology - water	: Toxic to crustacea. Toxic to fishes. Groundwater pollutant. Fouling to shoreline. Not harmful to activated sludge. Toxic to algae.

o - Xylene (95-47-6)	
LC50 - Fish [1]	2.6 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, Lethal)
ErC50 algae	4.36 mg/l (OECD 201: Alga, Growth Inhibition Test, 73 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)

12.2. Persistence and degradability

o - Xylene (95-47-6)	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	1.64 g O ₂ /g substance
Chemical oxygen demand (COD)	2.91 g O ₂ /g substance
ThOD	3.125 g O ₂ /g substance

12.3. Bioaccumulative potential

o - Xylene (95-47-6)	
BCF - Fish [1]	7.2 – 25.9 (56 day(s), Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value)
Partition coefficient n-octanol/water (Log Pow)	3.12 – 3.2 (Experimental value, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

o - Xylene (95-47-6)	
Surface tension	29.76 mN/m (25 °C)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.73 (log Koc, Equivalent or similar to OECD 121, Experimental value)
Ecology - soil	Low potential for adsorption in soil. May be harmful to plant growth, blooming and fruit formation.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.




Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Product/Packaging disposal recommendations	: Do not discharge into drains or the environment. Remove waste in accordance with local and/or national regulations. Hazardous waste shall not be mixed together with other waste. Different types of hazardous waste shall not be mixed together if this may entail a risk of pollution or create problems for the further management of the waste. Hazardous waste shall be managed responsibly. All entities that store, transport or handle hazardous waste shall take the necessary measures to prevent risks of pollution or damage to people or animals. Recycle by distillation. Remove to an authorized waste incinerator for solvents with energy recovery. Obtain the consent of pollution control authorities before discharging to wastewater treatment plants.
Additional information	: Hazardous waste according to Directive 2008/98/EC, as amended by Regulation (EU) No 1357/2014 and Regulation (EU) No 2017/997.

SECTION 14: Transport information

DOT	IMDG	IATA
14.1. UN number		
1307	1307	1307
14.2. Proper Shipping Name		
Xylenes	XYLENES	Xylenes
14.3. Transport hazard class(es)		
3	3	3
		
14.4. Packing group		
III	III	III
14.5. Environmental hazards		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available		

14.6. Special precautions for user

<p>DOT UN-No.(DOT) DOT Special Provisions (49 CFR 172.102)</p>	<p>: UN1307 : B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T2 - 1.5 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.</p>
<p>DOT Packaging Exceptions (49 CFR 173.xxx)</p>	<p>: 150</p>

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

IMDG	
Transport regulations (IMDG)	: Subject to the provisions
Special provision (IMDG)	: 223
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T2
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS
EmS-No. (Spillage)	: S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS
Stowage category (IMDG)	: A
Flash point (IMDG)	: 23°C to 30°C c.c.
Properties and observations (IMDG)	: Colourless liquids. Flashpoint: 23°C to 30°C c.c. Explosive limits: 1.1% to 7% Immiscible with water.

IATA	
Transport regulations (IATA)	: Subject to the provisions
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y344
PCA limited quantity max net quantity (IATA)	: 10L
PCA packing instructions (IATA)	: 355
PCA max net quantity (IATA)	: 60L
CAO packing instructions (IATA)	: 366
CAO max net quantity (IATA)	: 220L
Special provision (IATA)	: A3
ERG code (IATA)	: 3L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

o - Xylene	CAS-No. 95-47-6	100%
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This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

No additional information available

Xylene

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 12/19/2024

Full text of H-phrases

H226	Flammable liquid and vapor
H315	Causes skin irritation
H332	Harmful if inhaled

NFPA health hazard

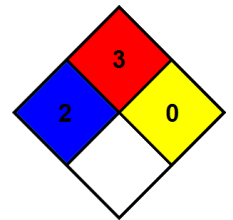
: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard

: 3 - Liquids and solids (including finely divided suspended solids) that can be ignited under almost all ambient temperature conditions.

NFPA reactivity

: 0 - Material that in themselves are normally stable, even under fire conditions.



Safety Data Sheet (SDS), USA